

Garant

Indexable insert for turning CCGT 09T308 FL GS left-hand, PKD (7°), Cutting edge version: TWN

**Order data**

Order number	265824 TWN
GTIN	4045197448989
Item class	21L

Description**Version:**

PCD – Polycrystalline diamond, fine grain. Roughing, stable cutting edge for large cutting depths.

Application:

For aluminium, aluminium alloys, non-ferrous metals, plastics, composite materials, titanium alloys, sintered metals.

Technical description

Corner radius	0.8 mm
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c for alu < 10 % Si	400 - 3500 m/min
Cutting speed v_c for G(C)RP	400 - 900 m/min
Cutting speed v_c for non-ferrous metals	300 - 2200 m/min
Cutting edge version	TWN

Cutting conditions	continuous
Cutting depth a_p	0.5 - 7.5 mm
Grade	PCD
Finishing/roughing assignment	Roughing
Tool material	PCD
ISO code indexable insert	CCGT 09T308 FL
Number of changes/inserts	1
Product name attribute	PCD
Rake	6 degrees
Type of product	Indexable insert for turning